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Split

647.1702

Job Sheet 210360-A



5285564

Part No: 647.1702

Job Qty: 9 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/30/20

Job Tracking No:

Due Date: 9/1/20

Created By: Jason Leroux

Type: SOLD

Description:

Note: URN20-013 DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS
PER DWG C1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Small Fab - 1	9 pcs	9/1/20		0.00	3.69	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
130	QC 5	9 pcs	9/1/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		

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210	Packaging 3-1 - Stock - B4B	9 pcs	9/1/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
220	QC 21 - SA	9 pcs	9/1/20	0.00 0.00	QC 21 - SA - 21	9-89
					QC 21 - SA - 70	
					QC 21 - SA - 9	

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Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
 Descriptions: 6. Use clecos. 3- Disassemble parts 4- Debur 5- Touch up expose aluminum with alodine *** **TOUCH UP RIVET WITH
 PRIMER *** PRIMER BATCH: _____ *** 6- Re-assemble as per dwg
 130 - (QC5- Inspect part completeness to step on W/O)
 210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND
 REV***
 220 - (QC21- Final Inspection - Work Order Release)

Job BOM

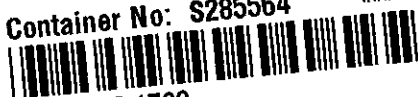
Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	9 pcs (1 ea)	120-Small Fab - 1	
647.1713	Spacer	9 pcs (1 ea)	120-Small Fab - 1	
647.1714	Plate	9 pcs (1 ea)	120-Small Fab - 1	
647.1715	Plate	9 pcs (1 ea)	120-Small Fab - 1	
CR3213-4-4	Rivet, Cherry	198 Ea (22 ea)	120-Small Fab - 1	
MS21042L3	Nut	9 Ea (1 ea)	120-Small Fab - 1	
MS27039-1-14	Screw	9 Ea (1 ea)	120-Small Fab - 1	
NAS1149F0332P	Washer (AN960-10L)	18 Ea (2 ea)	120-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	647.1712	9	30	0
	647.1713	9	35	0
	647.1714	9	29	0
	647.1715	9	19	0
	CR3213-4-4	198	598	0
	MS21042L3	9	1,119	0
	MS27039-1-14	9	427	0
	NAS1149F0332P	18	2,148	0
Part Specifications				
Specifications could not be found.				

Plex 6/30/20 12:41 PM dart.leroux.jason



Container No: S285564



Part: 647.1702

Job No: 210360-A

Serial No/Batch: S285275

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/30/20

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